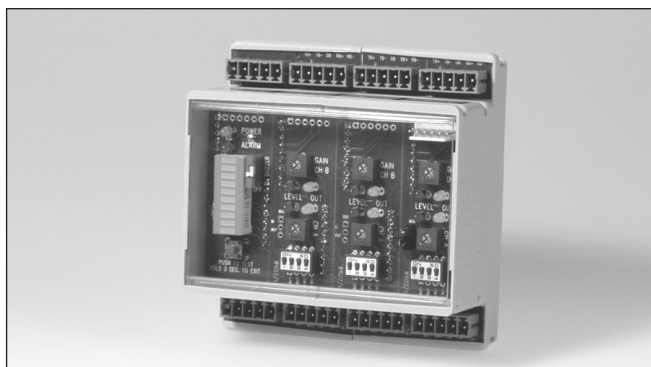


# Photoelectrics Amplifier, $\mu$ -Processor Controlled Type PAM, 2 - 10 Inputs/2 - 10 Transistor Outputs

CARLO GAVAZZI



- $\mu$ -Processor controlled
- Amplifier unit for up to 10 sets of photoelectric sensors
- Up to 10 independent outputs
- Self-diagnostic functions
- Level/Alignment failure indication
- Inputs for external test/setting functions
- Multivoltage 18 to 33 VDC
- Automatic and manual regulation of emitter power
- Alignment output 0 to 10 V
- Bargraph and sound (buzzer) alignment indication
- Multiplexed to avoid crosstalk
- LED indications: supply, outputs, signal quality, alarm



## Product Description

Flexible micro-processor controlled amplifier consisting of a basic module and 1, 2 or 3 sensor modules with 2 channels each and an expansion kit, giving the possibility to connect from 2 to 10 sets of photoelectric sensors, type MOFTR. The amplifier is in a DIN-rail mountable closed housing with quick disconnect terminals. Each channel has an independent transistor output NPN, PNP NO (make switching) or NC (break switching). Selfdiagnostics and

alignment aid together with alarm output are features that facilitate the installation and daily use of the system. Outputs, transmitter and receiver inputs are protected against short-circuit and reverse wiring. The light is modulated and synchronized for high ambient light immunity, and the channels are multiplexed for avoiding crosstalk. An additional module is available with relay outputs for 6 channels.

## Ordering Key

**PAM06AN3ANOxxxx**

Amplifier  
Photoelectric amplifier  
Channels  
Housing style  
Bus communication  
Options  
Gain  
Output type  
Output configuration  
Special number

## Type Selection Amplifier

Housing W x H x D (mm)	Number of channels	Ordering no. NPN output Make switching (NO)	Ordering no. NPN output Brake switching (NC)	Ordering no. PNP output Make switching (NO)	Ordering no. PNP output Brake switching (NC)
48 x 96 x 60	2	PAM02AN3ANO	PAM02AN3ANC	PAM02AN3APO	PAM02AN3APC
70 x 96 x 60	4	PAM04AN3ANO	PAM04AN3ANC	PAM04AN3APO	PAM04AN3APC
93 x 96 x 60	6	PAM06AN3ANO	PAM06AN3ANC	PAM06AN3APO	PAM06AN3APC
120 x 96 x 60	8	PAM08AN3ANO	PAM08AN3ANC	PAM08AN3APO	PAM08AN3APC
141 x 96 x 60	10	PAM10AN3ANO	PAM10AN3ANC	PAM10AN3APO	PAM10AN3APC

Note: Female connectors to be ordered separately

## Specifications Amplifier

<b>Rated operational voltage (<math>U_B</math>)</b> DC	18 to 33 VDC	<b>Voltage drop (<math>U_d</math>)</b>	$\leq 2$ VDC
<b>Rated operational power</b> DC supply	13 W max.	<b>Protection, outputs</b>	Reverse polarity & short-circuit, overload
<b>Power ON delay (<math>t_v</math>)</b>	Typ. 1 s	<b>Operating frequency (f)</b> Light/dark ratio 1:1	66 Hz (2 channels) 33 Hz (4 channels) 22 Hz (6 channels) 16 Hz (8 channels) 13 Hz (10 channels)
<b>Output function</b>	Transistor NPN, make or break function Transistor PNP, make or break function	<b>Response time</b> OFF-ON ( $t_{ON}$ )	7.5 ms (2 channels) 15.0 ms (4 channels) 22.5 ms (6 channels) 30.0 ms (8 channels) 45.0 ms (10 channels)
<b>Output current</b> Continuous ( $I_e$ )	20 mA per output		
<b>Min. load current (<math>I_m</math>)</b>	0.5 mA		
<b>OFF-state current (<math>I_o</math>)</b>	Max. 100 $\mu$ A		
<b>Alarm output</b> Continuous ( $I_e$ )	20 mA		

## Specifications Amplifier (cont.)

<b>ON-OFF</b> ( $t_{OFF}$ )	7.5 ms (2 channels) 15.0 ms (4 channels) 22.5 ms (6 channels) 30.0 ms (8 channels) 45.0 ms (10 channels)	<b>Gain overrule input</b> (NPN or PNP)	≤ 6 V not active ≥ 14 V max. gain
<b>Sensitivity</b> (% af Sn)	<b>2 ranges,</b> • DIP switch selectable -low sensitivity (25%) -high sensitivity (100%) • Fine adjustment with potentiometer <b>Note:</b> • Maximum range indicated on photoelectric switch data sheet in high sensitivity range only. • Operation within low sensitivity range, increases ambient light and crosstalk immunity.	<b>Indication</b> Sensor module Output ON Signal quality Basic module Power supply ON Alarm ON Alignment	LED, yellow LED, red  LED, green LED, red Bargraph, Buzzer
<b>Auto adjustment input</b> (NPN or PNP)	≤ 6 V not active ≥ 14 V active	<b>Environment</b> Overvoltage category Degree of protection Pollution degree	III (IEC 60664) IP 20 (IEC 60529, 60947-1) 3 (IEC 60664/60664A, 60947-1)
		<b>Temperature</b> Operating Storage	-20° to +50°C (-4° to +122°F) -50° to +85°C (-58° to 185°F)
		<b>Weight</b>	100 g (2 channels) 228 g (10 channels)
		<b>CE-marking</b>	Yes

## Type Selection Expansion Kit

Housing W x H x D	Number of channels	Ordering no. NPN output	Ordering no. PNP output
27 x 96 x 60 mm	2	PAM02CN3ANC	PAM02CN3APC
	2	PAM02CN3ANO	PAM02CN3APO
48 x 96 x 60 mm	4	PAM04CN3ANC	PAM04CN3APC
	4	PAM04CN3ANO	PAM04CN3APO

## Specifications Expansion Kit

<b>Rated operational voltage</b>	Supplied by PAM0XAN3AXX	<b>Indication</b> Output ON Signal quality	LED, yellow LED, red
<b>Output function</b>	Transistor NPN, make or break function Transistor PNP, make or break function	<b>Environment</b> Overvoltage category Degree of protection Pollution degree	III (IEC 60664) IP 20 (IEC 60529, 60947-1) 3 (IEC 60664/60664A, 60947-1)
<b>Output current</b> Continuous ( $I_a$ )	20 mA per output	<b>Temperature</b> Operating Storage	-20° to +50°C (-4° to +122°F) -50° to +85°C (-58° to 185°F)
<b>Min. load current</b> ( $I_m$ )	0.5 mA	<b>Weight</b>	85 g (4 channels)
<b>OFF-state current</b> ( $I_r$ )	Max. 100 $\mu$ A	<b>CE-marking</b>	Yes
<b>Alarm output</b> Continuous ( $I_a$ )	20 mA		

## Type Selection Relay Module

DIN-rail type W x H x D	Ordering no. Supply: 18 - 33 VDC
71 x 46 x 96 mm	PAM 06 156

## Ordering Key

Relay module	
Photoelectric relay module	_____
Number of channels	_____
Number of relays per channel	_____
Relay type	_____

**PAM 06 156**

## Specifications Relay Module

<b>Rated operational voltage</b>	Supplied by PAM0XAN3AXX	<b>Environment</b>	
<b>Resistive load</b>		Overvoltage category	III (IEC 60664)
AC	8 A/250 VAC	Degree of protection	IP 20 (IEC 60529, 60947-1)
DC	8 A/24 VDC	Pollution degree	3 (IEC 60664/60664A, 60947-1)
<b>Inductive load</b>		<b>Temperature</b>	
AC	2 A/230 VAC	Operating	-20° to +50°C (-4° to +122°F)
DC	3 A/30 VDC	Storage	-50° to +85°C (-58° to 185°F)
<b>Mechanical life</b>	20 x 10 <sup>6</sup> operations	<b>Weight</b>	170 g
<b>Relay type</b>	SPDT	<b>CE-marking</b>	Yes

## Mode of Operation

### Power up

When power is connected to the system, the Basic Module (BM) will search and identify all the other modules in the system. All LEDs on the sensor modules turn ON for approximately 1.5 seconds. The system is operational after 1.5 seconds.

### Indication during operation

A yellow output LED "Y" and a red level LED "R" are present for each sensor channel. A green power LED "G" and a red alarm LED are present on the Basic Module.

Basic module		Sensor Module		Function
Green	Red	Yellow	Red	
ON	-	-	-	Power
-	-	ON	-	Sensor output activated, signal sufficient
-	-	ON	ON	Sensor output activated, signal insufficient
-	-	-	ON	Sensor output not activated, signal sufficient
-	-	-	-	No signal
-	ON	-	ON	When any of the red LEDs on the sensor module is activated constantly for more than 2.5 seconds, the alarm LED on the Basic Module turns on. LED and buzzer flash with 2 Hz.

### Test button (identical function can be reached by test input)

The Basic Module features a push button to activate system test and alignment help.

System test: Press and release push button once

Alignment: Press and release once more for alignment on channel one. (Step through each channel by pressing the push button several times, the yellow LED indicates the channel being aligned).

Exit: Press and hold for more than 3 seconds and all sensor module LEDs turn ON for approximately 1.5 seconds.

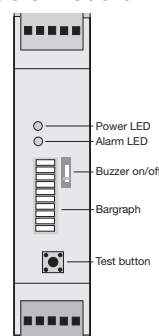
NB! Output is off during test or alignment.

### System test (for activating see "Test button")

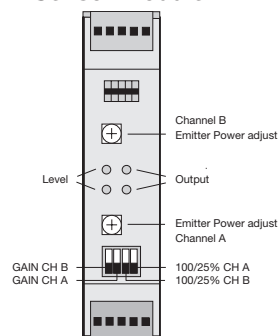
The system is tested as well as the sensors and sensor connection cables. Test mode is indicated by all sensor module LEDs being on for approximately one second. After one second each LED indicates diagnostics.

Sensor module	Function	
Yellow	Red	
Constantly on	-	All tests OK
Flashing	-	Emitter fault
-	Flashing	Receiver fault
Constantly on	Constantly on	Sensors not correctly paired
Flashing alternately		Signal insufficient
Flashing simultaneously		Emitter and receiver fault

### Basic Module



### Sensor Module



### Alignment (for activating see "Test button")

The signal strength is indicated by:

Bargraph - indicates the signal strength by lighting up the LEDs. One LED is weak signal, 10 LEDs is strong signal.

Buzzer - if activated the buzzer changes repetition frequency according to the signal strength, continuous frequency is strong signal.

Alignment output - the alignment output source is a 0 - 10 VDC voltage reflecting the signal strength where 10 VDC is strong signal.



Mode of Operation (cont.)

Outputs (See indication during operation, yellow LED sensor module)  
Transistor output  
The NPN or PNP output is a standard normally open (make switching) output.

Alarm output (See indication during operation, red LED B. module)  
The NPN or PNP alarm output is a normally open (make switching) output.

DIP switches (identical function for Channel A or B)

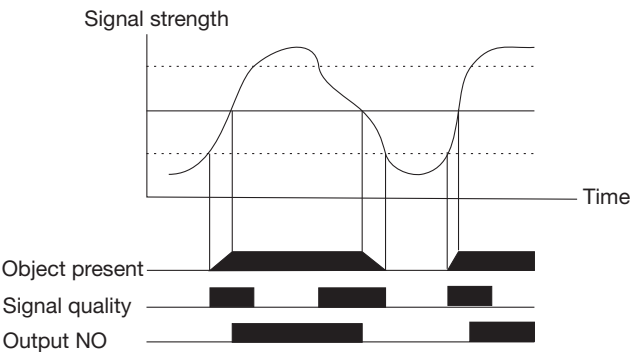
Gain	100% / 25%	Description
ON	-	The setting of the channel can be set to 100% by the gain overrule input.
OFF	-	The Gain overrule is disabled
-	ON	Maximum emitter power is 100%
-	OFF	Maximum emitter power is 25%

Gain settings  
Manual: by turning the potentiometer away from minimum position, the emitter power is regulated by the potentiometer.  
Automatic: by setting the potentiometer to minimum position, the emitter power is regulated automatically when the "Auto Adjust Input" is activated.

Signal inputs at the Basic Module

Test input (see test button)  
The test input function as a remote test button. An active signal will activate the input.  
  
Gain overrule input (see DIP switches)  
An active signal will set all channels, with gain function enabled, to 100% power.

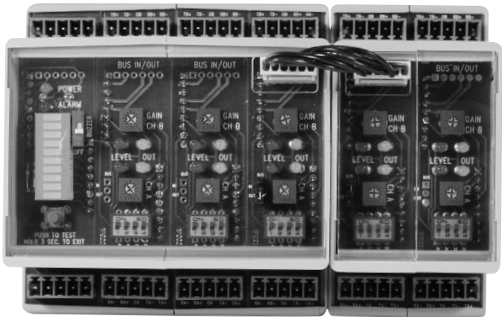
Auto adjust input (see gain settings)  
An active signal of at least 50 ms will activate the automatic Gain adjustment function on all channels with potentiometer set to minimum position. The automatic gain adjust sequence lasts approximately three seconds.



Expansion Kit

It is possible to extend the number of channels up to 10 channels (5 sensor modules). When having a 6 channel amplifier and an expansion kit, the procedure is as described below.

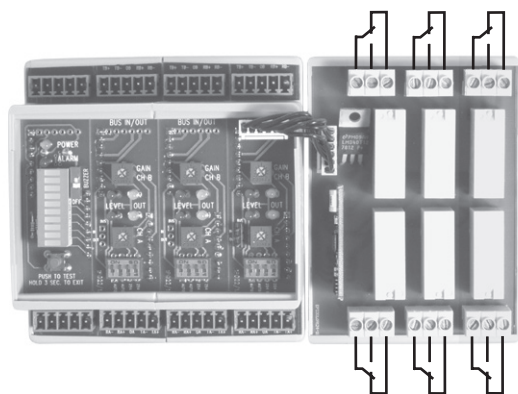
- 1) Remove the label in the right upper corner of the cover.
- 2) Place the expansion kit close to the right side of the amplifier.
- 3) Connect the cable which is delivered together with the expansion kit between the amplifier and the expansion kit.
- 4) Check the positions of the "BUS" jumpers; must be "OUT" on the amplifier and "IN" on the expansion kit (factory default setting).



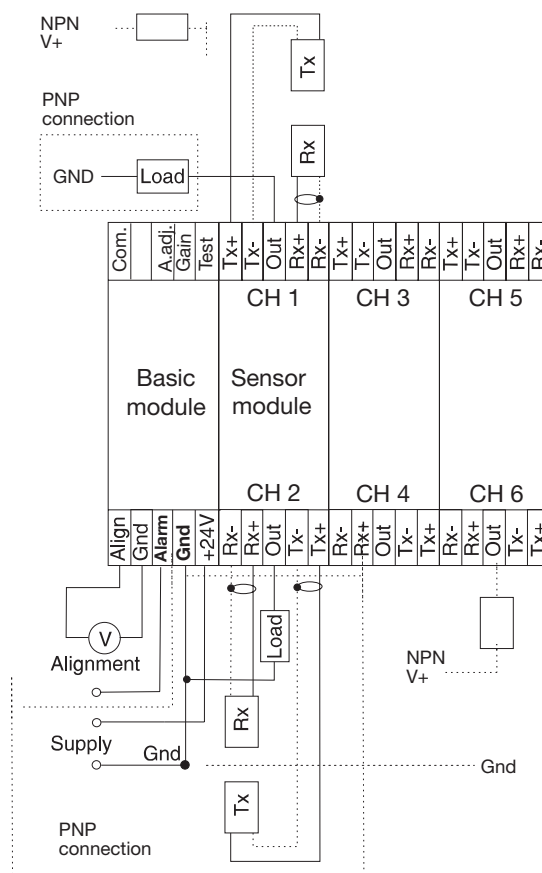
## Relay module

It is possible to add a 6-channel relay module. When having a standard amplifier and a relay module, the procedure is as described below.

- 1) Remove the label in the right upper corner of the cover.
- 2) Place the relay module close to the right side of the amplifier.
- 3) Connect the cable which is delivered together with the relay module between the amplifier and the expansion kit.



## Wiring Diagram



## Delivery Contents

<b>Amplifier</b> Packaging	<b>2 to 6 channels</b> Cardboard box
<b>Amplifier</b> Expansion Kit Packaging	<b>8 to 10 channels</b> 6 channel 2 to 4 channel Cardboard box
<b>Expansion Kit</b> Sensor module Connection cable Packaging	<b>2 or 4 channels</b>   Cardboard box
<b>Relay module</b> Connection cable Packaging	<b>6 channels</b>  Cardboard box

## Accessories

### Female connectors:

Dinkel	type EC381V-05P
Phoenix	type MC1,5/5-ST-3,81