

(1) The monodirectional count

by terminal box

direction is defined by software, not

CM78N C01 operates as 2-preset counter, as partial/total counter and as cycle counter with cycle preselection.

**CM78N C02** is a position visualiser, a visualiser with two settable thresholds and an absolute/relative visualiser with two settable thresholds. Several parameters can be set by the user simply and directly. The counter CM78N can replace a CM78 unit pin-to-pin; its functions currently replace the ones covered by programs S001-S002-S006-S007-S012-S017-S018-S020-S026-S032 of CM78 H1<sup>(1)</sup>.

OPERATING MODES	
CM78N C01	CM78N C02
<ul><li>Up/down counter with settable cycle</li></ul>	■Position visualiser
■Partial/total counter with settable cycle	Position visualiser with two settable thresholds
■Cycle counter with settable cycle	Absolute/relative visualiser with two settable
	thresholds

## **GENERAL SPECIFICATIONS**

- 6 displayed digits
- \* mono/bidirectional input
- count frequency (primary wave) 25 KHz
- 2 relay outputs 250V 3A
- 2 presets
- \* NPN or push-pull encoder inputs
- \* supply voltage 115 or 230 or 24Vac, 50/60Hz or 12 or 24 Vdc (to be defined in the order)
- microprocessor with re-writable memory
- \* operating modes can be freely set by the user:
  - decimal point position
  - correcting factor from 0.01 to 9.99999
  - multiplication of the input pulses by 1 or by 4
  - 12÷24 Vdc externa functional inputs NPN or PNP, selectable by software
  - single or repeat cycle, up or down counter (for type C01 only)
  - solid state or time outputs
  - partial/total counter (type C01) or absolute/relative visualiser (type C02)
  - cycle counter (type C01 only)
- Dimensions: mm 96x48, dept mm 105, panel cut off mm 92x45

## **PROGRAM C01**

Covering the same functions as CM78 H1 with programs S001 – S006 – S020 – S026\* – S032\*
\*The outputs cycle results modified in case of repeat cycle

## **PROGRAM C02**

Covering the same functions as CM78 H1 with programs S002 – S007 – S012 – S017 – S018 \*\*

\*\*The bidirectional count x2 is not implemented

